

## ABSTRACT OF THE DISCLOSURE

The invention provides a method for sticking a polarizer to a liquid crystal panel, particularly suitable for sticking a polarizer to a large liquid crystal panel, which realizes a smaller space and compactness by employing a stageless structure in which a polarizer sticking unit is provided on a conveyer line of a liquid crystal panel. In a method of sticking a polarizer to a substrate, a separate sheet of a polarizer is peeled to expose an adhesive layer, and the polarizer is stuck to a substrate while moving the substrate such as a liquid crystal panel in one direction from the carry-in side to the carry-out side along a conveyance line 2.